

### Subpart 54.03—Low Temperature Operation

#### § 54.03-1 Scope.

(a) The pressure vessels for low temperature operation shall be as required by section VIII of the ASME Code as modified by this subpart.

#### § 54.03-5 General.

(a) Requirements for ferritic steels, high alloy steels, and heat treated ferritic steels are contained in §§ 54.25-10, 54.25-15, and 54.25-20 respectively of this subchapter.

(b) Requirements for toughness testing of material product forms and weldments (including weld procedure qualification and production toughness tests) are contained in subpart 54.05.

(c) Materials suitable for a given minimum service temperature may be used in warmer service. Steels differing in chemical composition, mechanical properties, or heat treatments from those specified may be specially approved by the Commandant. Similarly, aluminum alloys and other nonferrous materials not intended to be covered by these sections may be specially considered by the Commandant for service at any low temperature.

[CGFR 68-82, 33 FR 18828, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9977, June 17, 1970]

### Subpart 54.05—Toughness Tests

#### § 54.05-1 Scope (replaces UG-84).

(a) The toughness tests of materials used in pressure vessels shall be as required by this subpart in lieu of requirements in UG-84 of the ASME Code.

#### § 54.05-3 Tests required.

(a) Where material or welding toughness tests are required by §§ 54.25-10, 54.25-15, 54.25-20, and subpart 57.03 or 57.06 of this subchapter, the following requirements shall apply:

(1) Additional requirements for ferritic steels with properties enhanced by heat treatment are in § 54.25-20.

(2) Certified reports of toughness tests by the material manufacturer will be acceptable evidence provided the specimens taken are representative

of the material delivered and that the material is not subject to treatment during or following fabrication that will reduce its impact properties. If such treatment is subsequently applied to the material, test specimens shall be so taken and treated as to be representative of the material in the finished vessel.

(b) The requirements of this subpart are also applicable to nonpressure vessel type low temperature tanks and associated secondary barriers, as defined in § 38.05-4 of subchapter D (Tank Vessels) of this chapter.

[CGFR 68-82, 33 FR 18828, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9977, June 17, 1970]

#### § 54.05-5 Toughness test specimens.

(a) *Charpy V-notch impact tests.* Where required, Charpy V-notch tests shall be conducted in accordance with ASTM Specification E-23, "Notched Bar Impact Testing of Metallic Materials", using the Type A specimen shown in Figure 4 of the specification. Special attention is drawn to the fact that the Charpy Keyhole and U-notch specimens are not acceptable substitutes for the Charpy V-notch specimen and shall not be used to qualify materials within the scope of this subpart. Each set of Charpy impact tests shall consist of three specimens. For materials ½-inch thick or less, the largest possible Charpy specimens for that thickness shall be cut centered at the material's mid-thickness. For materials thicker than ½-inch, full size Charpy specimens shall be cut centered at a location as near as practicable to a point midway between the material's surface and half-thickness. Except where otherwise specified, transversely oriented specimens must be used. When longitudinal specimens are used, the required energy values may not be less than 1.5 times the values required for transversely oriented specimens. In all cases the notch shall be cut normal to the material's surface. Test specimens shall be taken at least one "t" from any heat treated edge (where "t" is the material's nominal thickness).

(b) *Drop weight tests.* Where required, drop weight tests shall be conducted for no-break performance in accordance with ASTM Specification E-208,